



IRD Swiss

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We thank you for your inquiry and offer you the following machine according our general trading terms:

1 Unit **TRUMATIC 600 Laserpress TC 600 L 1300**
Laser-Press device
SIEMENS Sinumerik 840 D

Type	TRUMATIC 600 Laser-press
Year of building	1999
Machine number	080345671 S
Working area	2535 x 1280 mm
Press area	3085 x 1370 mm
Laser area	3085 x 1280 mm
Max. Press force	220 kN
Max. thickness steel	8 mm
Max. tool weight	200 kg
Max. press diameter	76,2 mm
Positioning speed X-Axis	90 m/min
Positioning speed Y-Axis	60 m/min
Simultaneously	108 m/min
Max. hub	600 1/min
Laser type	TLF 1800 Turbo
Laser force	1800 Watt
Holding devices	3
Tool places	18
Controlling	Sinumerik 840D
Electrical power	70 kVA
Pneumatical demand	65 Nm ³ /h 7 bar
Place LxWxH	8100 x 7500 X 2400 mm
Weight	17000 kg

Equipment:

- Safety bulbs (4),
- Speed changing head with 5" Linse,
- Controlled cutting-gas choice/press force choice
- Turnable tool chamber
- autom. after setter with down holder
- autom. tool changer with 18 places
- 2 autom. part sliders 500 x 500 mm
- Sensors for both
- Disdusting by HANDTE
- Tool spray oiling
- Press waste blasting
- External handling board with discettes

- Ship conveyor
- Multitool choice
- 3. holding unit
- Function srew-forming
- 18 Tooling cassette with holder
- Manual English/German

Price netto:

on demand!

Price new:

718.500 €

Pricing:	without VAT, ex location, without transport costs,
Delivery:	immediately, visiting possible prior notice in advance;
Location:	Germany
Payment:	100% before delivery, in advance;
Reservation of title:	machine remains in our ownership until the full payment will be received.

We look forward to hear from you soon.

Best regards,

Michael Decker



