

**IRD Swiss**

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We thank you for your inquiry and offer you the following machine according our general trade terms **in bank order**:

**CNC- 5 Axis-High-Speed-Milling centre MIKRON UCP 710
controlled by Heidenhain TNC 430**

Manufacturer: MIKRON Switzerland
Year of building: 2001 / less hours, good condition;
Operating in use: 6.500 spindle hours

Technical:

X-axle	mm	710
Y-axle	mm	550
Z-axle	mm	500
Table-size	mm	600 x500
Table-load	kg	450
Fast-gear	m/min	40
Spindle speed	min-1	100 – 20.000
Tool-chuck	DIN	HSK 63
Tool changing time	s	5
Tool-box	pieces	30
Driving performance	kW	18
Power supply	kW	32
Weight	kg	9.900
Size	m	2.4x2.9x3.0

Equipment:

HSC High-speed cutting machine with high-frequency motor-spindle;
Step less controlled until 20.000 min-1 by 18 kW traction force;
Tool chuck for high-performance milling HSK 63;
Coolant device 18bar with automatic filtration;
Spindle heat compensation;
Laser tool-measuring inside;
Rotation window;
Chip conveyor
Coolant fog-sucking;
Commissioning and adjustment on customer site (extra cost);

Price net, ex location Germany:

89.500 €

Price new:

348.700 €

Pricing:	without VAT, ex location, without transport costs,
Delivery:	immediately, visiting possible prior notice in advance;
Location:	Germany
Payment:	100% before delivery, in advance;
Reservation of title:	machine remains in our ownership until the full payment will be received.

We look forward to hear from you soon.

Best regards,



Michael Decker



