



# IRD Swiss

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We thank for your enquiry and would submit with pleasure in bank order with no binding and exemptible according the German rules VDW-502 the following machine:

**Cold-chamber-Die-Cast-machine  
COLOSIO PFO 1200 RealTime  
SIEMENS controller**

Manufacturer: COLOSIO Italy  
Year of building: 2004; good condition  
Operating time: 11.000 hours

**Technical parameter:**

Locking force:	12115	kN
Pressure max	810	kN
Ejector force	453	kN
Die height min	450	mm
Die height max	1100	mm
Die stroke	1000	mm
Ejector stroke	210	mm
Plates	1540x1540	mm
Column space	1000x1000	mm
Tie bar diameter	205	mm
Hydraulic motor	2 x 30	KW
Shot weight max Al	20	kg
Machine weight	63	to
Machine size	10.8x2.7x3.5	m

**Equipment:**

The machine comes with:

- feeding robot SCHÄUBLI
- cast-spray device
- cast oven on scissor lift
- cooling rack for cast parts
- controller unit
- cast press BRESCIA PRESS

This cold chamber die cast has processed cylinder heads for Daimler-Benz Germany.

**Price** without VAT: **249.000 €**  
New price for the entire package: **1.357.000 €**

Pricing: **net**; for Germany additional 19% VAT.  
Delivery: ex location without disassembling; optional European transport available.  
Delivery time: instantaneously, visiting after reservation;  
Payment: before loading,  
Warranty: no  
Reservation of title: until receiving the entire payment. Extended reservation of title is valid.















